SILVERCUT

SINCE 1924

*PRECISION CUTTING MACHINES*

# *Product catalogue*

SILVERCUT

SINCE 1924

## Special purpose and production machines for wet and dry cut-off

## Special purpose machines for test cuts and metallography

QUALITY MADE IN GERMANY

Special machines for your production

VERY LARGE PARTING SPACE

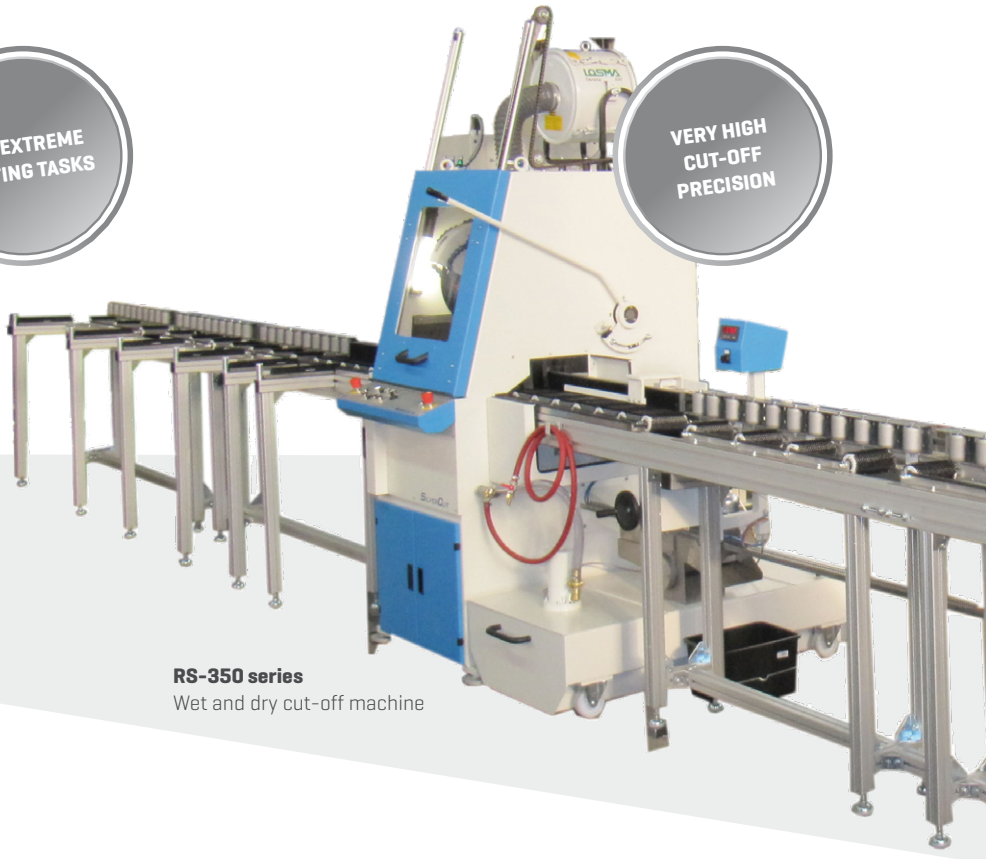
**VN-300 series**
Table cut-off machines

For more than 45 years SilverCut is a reliable partner in the field of cutting technology. In Mosbach special and production machines are developed and built for the assembly of guides, tubes, spindles, implants, etc. as well as special machines for test cuts and metallography.

SilverCut machines impress through minimal set-up times, easy operation, clean cuts and adaptability to customer-specific requirements.

**To date, there are more than 2,800 SilverCut systems successfully in use. That speaks for itself.**

**CN-432 series**
Partial or fully automatic parting system for wet cut-off grinding procedure




**RS-350 series**
Wet and dry cut-off machine

## OUR SERVICES – YOUR BENEFITS:

- + Individual cutting wheel selection
- + Intelligent clamping means
- + On-site consulting
- + Extensive reference portfolio
- + Large vertical range of manufacture
- + Design of special purpose machines according to customer-specific requirements
- + Adaptation to existing manufacturing processes
- + Extensive accessories portfolio

The machines shown here are only a small excerpt from our extensive product portfolio. If you have any questions or require further information, please do not hesitate to contact us. We are happy to create a tailor-made offer to you. Sample part processing or demonstrations with your parts in our technical centre are possible at any time. Please do not hesitate to contact us for a personalised conversation at your site.

## METALLOGRAPHY

In the field of destructive material testing we offer wet cutting machines for cutting hardened steel, ceramic and composite materials.

Large cross sections can be reliably separated by the different cut-off modes. With the product range in the areas of polishing, embedding and hardness testing we offer the complete spectrum of metallography.

Special clamping devices, special workpiece holders and special solutions in the area of metallographic parting technology are possible as well.

All machines with CE label are in accordance with VDE and UVV directives.

# Good reasons for ...

SILVERCUT

- + Experience in the field of separation technology **since 1924**
- + **Tailor-made machines:** Development of individual solutions and adaptability to customer-specific requirements
- + **Broad product range** of laboratory and precision cutting machines
- + Combination of **solid mechanical engineering** and the **latest control technology**
- + **Fast, efficient and safe processing** of different material, **minimum set-up times and clean cuts**
- + **Test lab** is always available for tests and demonstrations with customer workpieces
- + **Certified** to ISO 9001: 2015
- + **Service and remote maintenance**
- + **Synergy effects** (assembly, design, software, commissioning) through integration into the Pütz Group

PRODUCTION TECHNOLOGY pütz group

- + Established in 1988, approximately 90 employees
- + Many years of industrial experience
- + Central capital base / local flexibility with the greatest degree of freedom and responsibility

## Processing of different materials:

- High-strength steels
- Composite materials
- Glass fibre materials
- Carbide
- Casting
- Stainless steel
- Aluminum

and many more ...

## Our portfolio:

- Cutting machines
- Investment casting
- High performance cutting machines (wet and dry)
- Machines for metallographic test cuttings
- Machines for the steel and tube industry

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# Compact tabletop cutting machine – series CN-205M

QUALITY MADE IN GERMANY
Special machines for your production

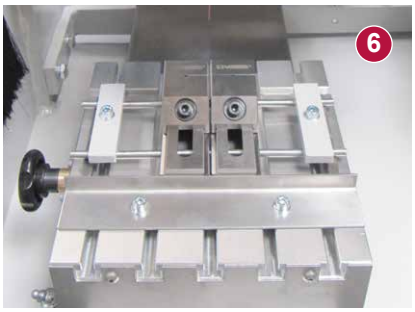
This compact tabletop cutting machine of the **series CN-205** has a large workload area. All machines have a sturdy welded design made of powder coated steel. To be used for Corundum-, Rubber-, Diamond- or CBN-cutting wheels.

***CN-205M***

*Handlever cutting machine with fixed table.*

***CN-205M2***

*Handlever cutting machine with cross table.*




All the machines in this series are certified with the CE mark in accordance with EC guideline 2006/42EG.

## Characteristics:

- **1 Big workload area** with hood and macrolon window
- **Main power drive 1.5 kW**
- **Max. cutting wheel diameter 200 mm**
- **2 Integrated water box** V= 16 l, Pump 10 l/min
- **3 Hand lever with clamping** for longitudinal cut
- **4 Compact control panel with automatic voltage detection** 230/380/400/ 460 V–50/60 Hz
- **5 Side openings for bar material**
- **6 Corrosion protected aluminium T-slot table** W x L = 210 x 210 mm; CN-205 M2 cross table equipped with stainless steel labyrinth

**Optional:**
Infinitely variable speed control, collection basket for small parts, different clamping devices, cutting wheels

**Compact tabletop cutting machine – series CN-205M**

# Technical details:

| | | CN-205M | CN-205M2 |
|---|---|---|---|
| **Main drive** | | 1.5 kW | 1.5 kW |
| **Max. cutting wheel size** | | 200 x 1.5 x 25.4 mm | 200 x 1.5 x 25.4 mm |
| **Cutting speed fix** | | 4,300 1/min<br>45 m/s | 4,300 1/min<br>45 m/s |
| **Cutting speed variable*** | | 2,400–4,800 1/min<br>25–60 m/s | 2,400–4,800 1/min<br>25–60 m/s |
| **T-Slot table** | **Width x Depth**<br>**5 T-Slots** | 210 x 210 mm<br>8 mm DIN 650 | 210 x 210 mm<br>8 mm DIN 650 |
| **Z-axis-cutting wheel adjustable by hand lever** | | 200 mm | 200 mm |
| **X-axis-longitudinal table adjustable by hand wheel** | | – | 220 mm |
| **Y-axis-cross table adjustable by hand wheel** | | – | 40 mm |
| **Max. Clamping (Width x Height x Depth)** | | 200 x 300 x 200 mm | 200 x 300 x 200 mm |
| **Coolant pump** | | 10 l/min | 10 l/min |
| **Water box** | | approx. 16 l | approx. 16 l |
| **Interior lighting 24 VDC** | | LED 5 W | LED 5 W |
| **Machine dimension with hood closed (Width x Height x Depth)** | | 745 x 1,015 x 650 mm | 745 x 1,015 x 650 mm |
| **Weight** | | 115 kg | 115 kg |
| **Electrical connections** | | 1.8 kW / 16 A | 1.8 kW / 16 A |

*optional

**Everything from a single source:**
Thanks to our integration into the **Pütz Group** and the resulting **synergy effects** we are able to offer you not just production and specialist cutting-off machines but also the appropriate testing technology to test surfaces as well as for dimensional accuracy.

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# Tabletop cutting machine with a very big inside space – series VN-300M

QUALITY MADE IN GERMANY
Special machines for your production

The machines of the **Series VN-300M** are built with a very big inside space. The machine stand is sturdy machine design, all machines are completely powder coated. To be used for Corundum-, Rubber-, Diamond- or CBN-cutting wheels.

***VN-300M***

*Hand lever machine with fixed table.*

***VN-300M2***

*Hand lever machine with longitudinal- and cross table.*

All the machines in this series are certified with the CE mark in accordance with EC guideline 2006/42EG.

## Characteristics:

- **1 Big workload area** with hood and macrolon window
- **Main power drive 4,0 kW**
- **Max. cutting wheel diameter 300 mm**
- **2 Side openings for bar material**
- **3 Hand lever with clamping** for longitudinal cut
- **External, mobile water tank with dirt filter** V = 80 l, special design with mist filter
- **4 Compact control panel with automatic voltage detection** 230/380/400/ 460 V–50/60 Hz
- **Corrosion protected aluminium T-slot table** W x L = 350 x 250 mm; VN-300M2 cross table equipped with stainless steel labyrinth

**Optional:**
- Infinitely variable speed control
- Laser device
- Collection basket for small parts
- Base cabinet
- Belt filter and magnetic filter
- Mist filter
- Side movement with scale wheel
- Different clamping devices
- Cutting wheels

# Wet cutting machines for small and medium sized workpieces – series VN-300A

QUALITY MADE IN GERMANY
Special machines for your production

The wet cutting machines in **Series VN-300A** are characterised by their very large cutting area. All machines are designed in powder-coated welded structure. To be used for Corundum-, Rubber-, Diamond- or CBN-cutting discs.

***VN-300A1***

*Wet cutting machine for small and medium-sized workpieces with lift top, cutting disk adjustment with hand lever.*

***VN-300A2***

*Wet cutting machine for small and medium-sized workpieces with lift top, cutting disk adjustment using servo axis.*

All the machines in this series are certified with the CE mark in accordance with EC guideline 2006/42EG.

## Characteristics:

- **Low-maintenance, long-life servo drives, stageless regulation**
- **Clamping table with manual cross travel** (Y-axis)
- **Fixed table**
- **Side openings to insert longer workpieces**
- **Chop, longitudinal and oscillation cut**
- **Easy operation using touch display** up to 10 programmes storable per cutting mode

**Optional:**
- Magnetic filter or belt magnetic filter unit
- Laser display of the cutting line, infeed and outlet and removal units
- Clamping equipment and side feed opening for long parts
- Base cabinet, infinitely variable speed control

**Wet cutting machines for small and medium sized workpieces – series VN-300A**

# Technical details:

| | | VN-300A1 | VN-300A2 |
|---|---|---|---|
| **Main motor 400 V, 50 Hz, 3-phase rotary current** | | 4.0 kW | 4.0 kW |
| **Max. cutting disc size** | | 300 x 2.5 x 32 mm | 300 x 2.5 x 32 mm |
| **Circumferential speed fixed** | | 45 m/s | 45 m/s |
| **Circumferential speed variable*** | | 25–70 m/s | 25–70 m/s |
| **Clamping surface table** | **Width x Depth**<br>**5 T-slots** | 350 x 250 mm<br>14 mm DIN 650 | 350 x 250 mm<br>14 mm DIN 650 |
| **Z-axis-cutting disk adjustment** | | Hand lever<br>200 mm | Servo axis<br>200 mm |
| **X-axis-longitudinal machine table adjustment using servo axis** | | 285 mm | 285 mm |
| **Y-axis-cross machine table adjustment using hand lever** | | 40 mm | 40 mm |
| **Coolant pump** | | 25 l/min | 25 l/min |
| **Coolant container** | | approx. 80 l | approx. 80 l |
| **Interior lighting 24VDC** | | LED 9 W | LED 9 W |
| **Machine dimension with hood closed (Width x Height x Depth)** | | 1,000 x 800 x 1,000 mm | 1,000 x 800 x 1,000 mm |
| **Weight** | | 280 kg | 280 kg |
| **Electrical connections 230/400 V, 50 Hz** | | 4.6 kW / 16 A | 4.6 kW / 16 A |

*optional

**Everything from a single source:**
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# Semi-automatic or fully automatic wet cutting machine – series MN-350A

QUALITY MADE IN GERMANY
Special machines for your production

Semi-automatic or fully automatic wet cutting machines of the **series MN-350A1–A3** are designed with a very sturdy way.

1. *Operating interface with joysticks and touchscreen panel for all servo axes.*
2. *Big inside space with extremely long movement of the table and of the cutting wheel.*
3. *Mobile water tank with dirt filter, inside machine stand or at side. Optional with magnetic filter.*

***MN-350A1***

*Hand lever machine with servo driven x-axis and manual y-cross axis. For automatically longitudinal and pulse cutting.*

***MN-350A2***

*Fully automated machine with servo driven x-axis and manual y-cross axis and servo driven z-axis.*
*Automatically longitudinal-, puls- and oscillation cutting.*

***MN-350A3***

*Additionally with servo driven cross-axis movement (y-axis).*

All the machines in this series are certified with the CE mark in accordance with EC guideline 2006/42EG.

## Characteristics:

- **Control panel with touchscreen display and joystick** for all servo axes
- **Fixed table with T-slots**
- **Wet parting mechanism, special clamping device**
- **Swiveling worktable**
- **Laser for positioning the table to the cutting wheel**
- **Lateral feedthroughs left and right**
- **Automatic crop cut and pulse cut function**
- **Integrated water box** V= 100 l, pump 60 l/min
- **Drive power 7.5 kW**
- **Max. cutting wheels Ø 350 mm**

**Optional:**
- Infinitely variable speed control
- Laser device
- Collection basket for small parts
- Band or magnetic filter, filter bag holder
- Centrifugal separator
- Different clamping devices
- Cutting wheels

**Semi-automatic or fully automatic wet cutting machine – series MN-350A**

# Technical details:

| | MN-350A1 | MN-350A2 | MN-350A3 |
|---|---|---|---|
| **Main drive 400 V, 50 Hz, 3 Phases current** | 7.5 kW | 7.5 kW | 7.5 kW |
| **Max. cutting wheel size** | 350 x 3.0 x 32 mm | 350 x 3.0 x 32 mm | 350 x 3.0 x 32 mm |
| **Circumferential fixed speed** | 45 m/s | 45 m/s | 45 m/s |
| **Circumferential variable speed*** | 25–63 m/s | 25–63 m/s | 25–63 m/s |
| **Tool table Width x Depth 5 T-slots** | 400 x 400 mm 14 mm DIN 650 | 400 x 400 mm 14 mm DIN 650 | 400 x 400 mm 14 mm DIN 650 |
| **Z-axis-cutting wheel** | Hand lever 255 mm | Hand lever 255 mm | Servo axis 255 mm |
| **X-axis-longitudinal table of machine** | Servo axis 400 mm | Servo axis 400 mm | Servo axis 400 mm |
| **Y-axis-cross table of machine** | Hand wheel 100 mm | Hand wheel 100 mm | Servo axis 100 mm |
| **Rate of feed** | 0.05–9.9 mm/s | 0.05–9.9 mm/s | 0.05–9.9 mm/s |
| **Greatest speed – rapid traverse** | 85 mm/s | 85 mm/s | 85 mm/s |
| **Coolant pump** | 60 l/min | 60 l/min | 60 l/min |
| **Water box** | approx. 100 l | approx. 100 l | approx. 100 l |
| **Interior lighting 24 VDC** | 24 V – LED 7 W | 24 V – LED 7 W | 24 V – LED 7 W |
| **Machine dimension with operating display (Width x Height x Depth)** | 820 x 1,810 x 1,560 mm | 820 x 1,810 x 1,560 mm | 820 x 1,810 x 1,560 mm |
| **Weight** | 620 kg | 650 kg | 680 kg |
| **Electrical connections** | 9.5 kW / 32 A | 9.5 kW / 32 A | 9.5 kW / 32 A |

*optional

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# Manual wet cutting system – series MN-350M

QUALITY MADE IN GERMANY
Special machines for your production

The machines of the **series MN-350M** are built with a big inside space.

1. *With side openings for long material.*
2. *Mobile water tank with dirt filter.*

***MN-350M***

*Hand lever machine with longitudinal shift (x-axis).*

***MN-350M2***

*Hand lever machine, with manual lowering of the cutting wheel by hand lever and by hand wheel of y-axis and x-axis. Chop- and longitudinal cutting possible.*

*Big inside space with long axes movement. Alu-table for good corrosion resistance.*

All the machines in this series are certified with the CE mark in accordance with EC guideline 2006/42EG.

## Characteristics:

- **Sturdy, welded machine design**
- **Machine completely powder coated**
- **Main drive 7.5 kW**
- **Max. dimension cutting wheel Ø 350 mm**
- **Table with longitudinal X-axis movement**
- **Chop- and longitudinal cutting possible**
- **Side openings for long material**

**Optional:**
- Laser indicating of cutting line
- Collection basket for small parts
- Band or magnetic filter
- Side movement by hand wheel
- Centrifugal separator
- Different clamping devices
- Cutting wheels

**Manual wet cutting system – series MN-350M**

# Technical details:

| | | MN-350M | MN-350M2 |
|---|---|---|---|
| **Main drive 400 V, 50 Hz, 3 Phases current** | | 7.5 kW | 7.5 kW |
| **Max. cutting wheel size** | | 350 x 3.0 x 32 mm | 350 x 3.0 x 32 mm |
| **Circumferential fixed speed** | | 45 m/s | 45 m/s |
| **Circumferential variable speed*** | | 15–70 m/s | 15–70 m/s |
| **Tool table** | **Width x Depth**<br>**5 T-slots** | 400 x 400 mm<br>14 mm DIN 650 | 400 x 400 mm<br>14 mm DIN 650 |
| **Z-axis-cutting wheel shift by hand lever** | | 255 mm | 255 mm |
| **X-axis-longitudinal table of machine shift by hand wheel** | | Fixed table | 400 mm |
| **Y-axis-cross table of machine shift by hand wheel** | | Fixed table | 100 mm |
| **Coolant pump** | | 64 l/min | 64 l/min |
| **Water box** | | approx. 115 l | approx. 115 l |
| **Interior lighting 24 VDC** | | 24 V – LED 9 W | 24 V – LED 7 W |
| **Machine dimension with operating display (Width x Height x Depth)** | | 820 x 1,810 x 1,560 mm | 820 x 1,810 x 1,560 mm |
| **Weight** | | 650 kg | 680 kg |
| **Electrical connections** | | 9.5 kW / 32 A | 9.5 kW / 32 A |

*optional

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# Test cut parting machine – series MN-350A1

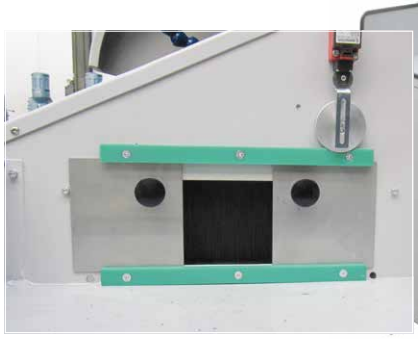
QUALITY MADE IN GERMANY
Special machines for your production

**MN-350A1** test parting machines are designed for cutting hardened or partially hardened workpieces.

The process is carried out either by manual feed or partially or fully automated.

With chop and cut function.

*Special clamping device*



*Lateral passage left or right*

All the machines in this series are certified with the CE mark in accordance with EC guideline 2006/42EG.

## Characteristics:

- **Control panel with touchscreen display and joystick** for all servo axes
- **Fixed table with T-slots**
- **Wet parting mechanism, special clamping device**
- **Swiveling worktable**
- **Laser for positioning the table to the cutting wheel**
- **Lateral feedthroughs left and right**
- **Automatic crop cut and pulse cut function**
- **Integrated water box** V= 100 l, pump 60 l/min
- **Drive power 7.5 kW**
- **Max. cutting wheels Ø 350 mm**

**Optional:**
- Infinitely variable speed control
- Laser device
- Collection basket for small parts
- Band or magnetic filter, filter bag holder
- Centrifugal separator
- Different clamping devices
- Cutting wheels

**Test cut parting machine – series MN-350A1**

# Technical details:

| | | MN-350A1 |
|---|---|---|
| **Main motor 400 V, 50 Hz, 3-phase** | | 7.5 kW |
| **Cutting wheel size** | **min.**<br>**max.** | 250 x 2.0 x 32 mm<br>350 x 3.5 x 32 mm |
| **Circumferential speed fixed** | | – |
| **Circumferential speed variable*** | | 25–63 m/s |
| **Tool table** | **Width with cross table**<br>**Depth**<br>**5 T-slots** | 400 mm<br>400 mm<br>14 mm DIN 650 |
| **Height middle cutting wheel over table** | | 420 mm |
| **Cutting wheel height adjustment via servo drive** | | 320 mm |
| **Fixed table with special clamping device** | | – |
| **Table transverse travel manually with hand wheel** | | – |
| **Rate of feed** | | 0.05–6 mm/s |
| **Lowest speed** | | 0.05 mm/s |
| **Greatest speed – rapid traverse** | | 85 mm/s |
| **Coolant pump** | | 60 l/min |
| **Water box** | | approx. 100 l |
| **Interior lighting 24 VDC** | | LED 7 W |
| **Dimensions of machine without installation elements*** | **Height**<br>**Width**<br>**Depth** | 1,810 mm<br>1,284 mm<br>1,560 mm |
| **Weight** | | 620 kg |
| **Electrical connections 230/400 V, 50 Hz** | | 8 kW / 32 A |

*optional

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# Semi-automatic or fully automatic wet cutting machine – series MN-400A

QUALITY MADE IN GERMANY
Special machines for your production

The **series MN-400A1–A3** is characterized by a sturdy construction.

1. *Control panel with touchscreen display and joysticks for all servo axes.*
2. *Big inside space with extremely long movement of the table and of the cutting wheel.*
3. *Mobile water tank with integrated screen for coarse dirt, inside or at side of the machine.*

***MN-400A1***

*Hand lever machine with cross table (longitudinal: servo-controlled; cross: manual). Automatically longitudinal and puls cutting.*

***MN-400A2***

*Full-automatic machine with servo controlled longitudinal and lowering of cutting wheel; manual cross movement. Automatically longitudinal, chop cut; pulse cut and oscillation cut.*

***MN-400A3***

*Additional with servo driven cross table movement.*

All the machines in this series are certified with the CE mark in accordance with EC guideline 2006/42EG.

## Characteristics:

- **Sturdy, welded machine design**
- **Machine completely powder coated**
- **Main drive 10 kW**
- **Max. dimension cutting wheel Ø 400 mm**
- **Movement of axes stepless by joystick**
- **Storable cutting programs**
- **All servo-axes with full-automatic speed control**
- **Side openings for long material**

**Optional:**
- Infinitely variable speed control
- Laser device
- Collection basket for small parts
- Band or magnetic filter, filter bag holder
- Centrifugal separator
- Different clamping devices
- Cutting wheels

**Semi-automatic or fully automatic wet cutting machine – series MN-400A**

# Technical details:

| | MN-400A1 | MN-400A2 | MN-400A3 |
|---|---|---|---|
| **Main drive 400 V, 50 Hz, 3 Phases current** | 10 kW | 10 kW | 10 kW |
| **Max. cutting wheel size** | 400 x 4.0 x 32 mm | 400 x 4.0 x 32 mm | 400 x 4.0 x 32 mm |
| **Circumferential fixed speed** | 45 m/s | 45 m/s | 45 m/s |
| **Circumferential variable speed*** | 25–63 m/s | 25–63 m/s | 25–63 m/s |
| **Tool table Width x Depth 6 T-slots** | 450 x 400 mm 14 mm DIN 650 | 450 x 400 mm 14 mm DIN 650 | 450 x 400 mm 14 mm DIN 650 |
| **Z-axis-cutting wheel** | Hand lever 250 mm | Servo axis 250 mm | Servo axis 250 mm |
| **X-axis-longitudinal table of machine** | Servo axis 430 mm | Servo axis 430 mm | Servo axis 430 mm |
| **Y-axis-cross table of machine** | Hand wheel 100 mm | Hand wheel 100 mm | Servo axis 100 mm |
| **Rate of feed** | 0.1–9.9 mm/s | 0.1–9.9 mm/s | 0.1–9.9 mm/s |
| **Greatest speed – rapid traverse** | 85 mm/s | 85 mm/s | 85 mm/s |
| **Coolant pump** | 60 l/min | 60 l/min | 60 l/min |
| **Water box** | approx. 115 l | approx. 115 l | approx. 120 l |
| **Interior lighting 24 VDC** | 24 V – LED 7 W | 24 V – LED 7 W | 24 V – LED 7 W |
| **Machine dimension with operating display (Width x Height x Depth)** | 975 x 1,850 x 1,750 mm | 975 x 1,850 x 1,750 mm | 975 x 1,850 x 1,750 mm |
| **Weight** | 950 kg | 950 kg | 980 kg |
| **Electrical connections** | 11.5 kW / 32 A | 11.5 kW / 32 A | 11.5 kW / 32 A |

*optional

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# Semi-automatic or fully automatic wet cutting machine – series CN-432A

QUALITY MADE IN GERMANY
Special machines for your production

The **series CN-432A1–A3** is able to fulfill extreme cutting tasks owed to its huge motor capacity.

**Optional:**
- Infinitely variable speed control
- Laser device
- Collection basket for small parts
- Band or magnetic filter, filter bag holder
- With magnetic filter: water tank outside of the machine left
- Different clamping devices
- Cutting wheels

1 *Control panel with touchscreen display and joysticks for all servo axes. Clearly arranged operating soft touch with preselection of the cutting program.*

2 *Big inside space with extremely long movement of the table and of the cutting wheel.*

***CN-432A1***

*Hand lever machine with cross table (longitudinal: servocontrolled; cross: manual). For automatically longitudinal and pulse cutting.*

***CN-432A2***

*Fully automatic machine with servo-controlled longitudinal and cutting wheel movement; manual cross movement Automatic: chop cut, pulse cut, oscillation cut.*

***CN-432A3***

*Additionally with servo driven cross-axis movement (y-axis).*

All the machines in this series are certified with the CE mark in accordance with EC guideline 2006/42EG.

## Characteristics:

- **Sturdy, welded machine design**
- **Machine completely powder coated**
- **Main drive 18.5 kW**
- **Max. dimension cutting wheel Ø 432 mm**
- **Movement of axes stepless by joystick**
- **Storable cutting programs**
- **All servo axes with full-automatic speed control**
- **Mobile water box with integrated screen for coarse dirt,** inside or at side of the machine
- **Hand lever with push button, to fix the cutting wheel position for longitudinal cutting**
- **Cutting longitudinal up to 625 mm**
- **Side openings for long material**

**Semi-automatic or fully automatic wet cutting machine – series CN-432A**

# Technical details:

| | CN-432A1 | CN-432A2 | CN-432A3 |
|---|---|---|---|
| **Main drive 400 V, 50 Hz, 3 Phases current** | 18.5 kW | 18.5 kW | 18.5 kW |
| **Max. cutting wheel size** | 432 x 3.5 x 32 mm | 432 x 3.5 x 32 mm | 432 x 3.5 x 32 mm |
| **Circumferential fixed speed** | 25–70 m/s | 25–70 m/s | 25–70 m/s |
| **Circumferential variable speed*** | 25–63 m/s | 25–63 m/s | 25–63 m/s |
| **Tool table Width x Depth 5 T-slots** | 480 x 450 mm 14 mm DIN 650 | 480 x 450 mm 14 mm DIN 650 | 480 x 450 mm 14 mm DIN 650 |
| **Z-axis-cutting wheel** | Hand lever 300 mm | Servo axis 300 mm | Servo axis 300 mm |
| **X-axis-longitudinal table of machine** | Servo axis 625 mm | Servo axis 625 mm | Servo axis 625 mm |
| **Y-axis-cross table of machine** | Hand wheel 120 mm | Hand wheel 120 mm | Servo axis 120 mm |
| **Rate of feed** | 0,1–9,9 mm/s | 0,1–9,9 mm/s | 0,1–9,9 mm/s |
| **Greatest speed – rapid traverse** | 85 mm/s | 85 mm/s | 85 mm/s |
| **Coolant pump** | 64 l/min | 64 l/min | 64 l/min |
| **Water box** | approx. 150 l | approx. 150 l | approx. 150 l |
| **Interior lighting 24 VDC** | 24 V – LED 11 W | 24 V – LED 11 W | 24 V – LED 11 W |
| **Machine dimension with operating display (Width x Height x Depth)** | 2,030 x 1,880 x 1,750 mm | 2,030 x 1,880 x 1,750 mm | 2,030 x 1,880 x 1,750 mm |
| **Weight** | 1,150 kg | 1,180 kg | 1,180 kg |
| **Electrical connections** | 22 kW / 64 A | 22 kW / 64 A | 22 kW / 64 A |

*optional

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# Fixed wet cutting machine for medium and large workpieces – series CN-500/600

QUALITY MADE IN GERMANY
Special machines for your production

The **CN-500/600 series** is able to fulfill extrems cutting tasks because of its huge motor capacity.

All the machines in this series are certified with the CE mark in accordance with EC guideline 2006/42EG.

## Characteristics:

- **Sturdy, welded machine design**
- **Huge sliding door, completely powder coated**
- **Main drive 18,5 kW – 30 kW**
- **Max. dimension cutting wheel Ø 500/600 mm**
- **Movement of axes stepless by joystick**
- **Storable cutting programs**
- **Low maintainance, long life hydraulic gears**
- **Loading by crane possible**
- **Chop cut, longitudinal cut, oscillation cut**

**Optional:**
- Magnetic filter or belt filter
- Laser indicating of cutting line
- Centrifugal separator
- Different clamping devices

**Fixed wet cutting machine for medium and large workpieces – series CN-500/600**

# Technical details:

| | | CN-500 | CN-600 |
|---|---|---|---|
| **Main drive 400 V, 50 Hz, 3 Phases current** | | 18.5 kW | 30 kW |
| **Max. cutting wheel size** | | 500 x 5.0 x 32 mm | 600 x 5.0 x 32 mm |
| **Circumferential fixed speed** | | 45 m/s | 45 m/s |
| **Circumferential variable speed*** | | 25–65 m/s | 25–65 m/s |
| **Table with T-slots** | **Width x Depth**<br>**5 T-slots** | 650 x 500 mm<br>14 mm DIN 650 | 800 x 600 mm<br>14 mm DIN 650 |
| **Z-axis-cutting wheel adjustment by hydraulic cylinder** | | Z-axis: 380 mm<br>X-axis: 450 mm<br>Y-axis: 150 mm | Z-axis: 440 mm<br>X-axis: 600 mm<br>Y-axis: 200 mm |
| **Rate of feed** | | 0.1–6.0 mm/s | 0.1–6.0 mm/s |
| **Greatest speed – rapid traverse** | | 120 mm/s | 120 mm/s |
| **Oscillation speed** | | 0.1–2.0 mm/s | 0.1–2.0 mm/s |
| **Coolant pump (including bed flushing)*** | | 100 l/min | 100 l/min |
| **Water box** | | approx. 170 l | approx. 170 l |
| **Machine dimension (Width x Height x Depth)** | | 1,850 x 2,060 x 2,000 mm | 2,950 x 2,200 x 1,950 mm |
| **Weight** | | 1,850 kg | 3,500 kg |
| **Electrical connections 230/400 V, 50 Hz** | | 20.5 kW / 63 A | 34 kW / 80 A |

*optional

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# Large-capacity wet cutting machine – series CNS-800SD

QUALITY MADE IN GERMANY
Special machines for your production

**The CNS-800SD** impresses with its particularly large interior, state-of-the-art control technology and robust design for continuous industrial use.

**Ideal for cutting large and complex components such as:**

- Gear wheels
- Turbine blades
- Drive parts for wind turbines

The machine is certified with the CE mark in accordance with the EC directive 2006/42EC.

## Characteristics:

- **Large work area**
  for large components
- **Maximum flexibility**
  Infinitely variable adjustment of speeds and axis movements for efficient operation, integrated rotary unit for seamless, automated cycle sequences
- **Precision**
  Servo-controlled axes and integrated rotary table for complex cutting tasks
- **Perfect visibility & loading**
  Side window for optimum visibility into the workload area, sliding door for easy crane loading
- **Efficient cooling**
  Large coolant distribution system for precise and material-saving work
- **Intuitive control**
  User-friendly operating concept – self-explanatory and practical
- **Side table**
  also serves as a drip tray
- **Customized solutions**
  possible on request

**Large-capacity wet cutting machine – series CNS-800SD**

# Technical details:

| | |
|---|---|
| **Equipment features** | up to 800 x 600 x 520 mm |
| **Cutting wheel sizes** | 450–800 mm |
| **Infinitely variable speed variation** | 30–63 m/sec |
| **Large travel distances** | Z-axis: 900 mm<br>X-axis: 1,050 mm<br>Y-axis: 250 mm |
| **Powerful drive** | 30 kW |
| **Servo-motorized axes** | for precise and dynamic cutting |
| **Integrated rotary table** | for complex cutting tasks |
| **Central lubrication** | easy to maintain and durable |
| **Large coolant distribution system** | for optimum cooling during cutting |

*View of the large interior*

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# Fully automatic cutting system with manual workpiece infeed and outlet – series VN-300Z

QUALITY MADE IN GERMANY
Special machines for your production

Fully automatic cutting system **series VN-300Z** with manual workpiece infeed and outlet.

***Suitable for the trimming of:***

- *Hard metal bars with a length of up to 300 mm and a diameter of 30 mm*
- *Pipes and other bar materials in wet cutting mode*

*Prism clamping*

All the machines in this series are certified with the CE mark in accordance with EC guideline 2006/42EG.

## Characteristics:

- **Digital measuring unit** for stageless length measurement
- **Clamping device** with two parallel vices
- **Prism clamping** with 2 pneumatic swing clamps and digital workpiece arrester
- **Adjustable 3-zone cutting area**

**Optional:**
- Magnetic filter or belt magnetic filter unit
- Laser display of the cutting line, infeed and outlet and removal units
- Openings for longer parts
- Base cabinet, infinitely variable speed control

**Fully automatic cutting system with manual workpiece infeed and outlet – series VN-300Z**

# Technical details:

| | | VN-300Z |
|---|---|---|
| **Main motor 400 V, 50 Hz, 3-phase rotary current** | | 4.0 kW |
| **Max. cutting wheel size** | | 300 x 2.5 x 32 mm |
| **Circumferential speed fixed** | | 45 m/s |
| **Circumferential speed variablel*** | | 25–70 m/s |
| **Clamping surface table** | **Width x Depth**<br>**7 T-slots** | 350 x 250 mm<br>14 mm DIN 650 |
| **Z-axis-cutting wheel adjustment using servo axis** | | 200 mm |
| **X-axis-longitudinal machine table adjustment using servo axis** | | 285 mm |
| **Y-axis-cross machine table adjustment using hand wheel** | | 40 mm |
| **Coolant pump** | | 25 l/min |
| **Water box** | | approx. 80 l |
| **Interior lighting 24 VDC** | | LED 9 W |
| **Machine dimension with hood closed (Width x Height x Depth)** | | 1,000 x 800 x 1,000 mm |
| **Weight** | | 280 kg |
| **Electrical connections 230/400 V, 50 Hz** | | 4.6 kW / 16 A |

*optional

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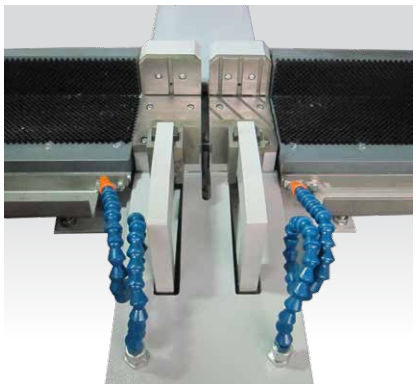
# Fully automatic sectional cutting system – series RSP-400N

QUALITY MADE IN GERMANY
Special machines for your production

This machine of the **series RSP-400N** is suitable for fully automatic sectioning of guiding rails, ball screw shafts, spindles, tubes and various other bar stock materials with wet cutting.

*Control panel with touch Display and joysticks for all servo axes of the cutting wheel.*



*Double-sided material clamping of the cut, right and left.*

All the machines in this series are certified with the CE mark in accordance with EC guideline 2006/42EG.

## Characteristics:

- **Pneumatic equalized clamping unit**
- **Automated part feed**
- **Automatic first cut on threads**
- **Pendulum cut function**
- **Chilled clamping unit**
- **99 cutting memories**
- **Pulsed cut adjustable in amplitude / frequency**
- **Brush pads for scratch-free movements**

**Fully automatic sectional cutting system – series RSP-400N**

# Technical details:

| | RSP-400N |
|---|---|
| **Main drive 400 V, 50 Hz, 3 Phases current** | 10 kW / optional 15 kW |
| **Min. cutting wheel size** | 350 mm |
| **Max. cutting wheel size** | 400 mm |
| **Circumferential variable speed*** | 25–60 m/s |
| **Clamping Distance** | 130 mm |
| **Workable distance Z-axis, servo-driven** | 445 mm |
| **Pneumatic clamping, chilled clamping fingers** | min. 5.0 bar<br>max. 6.0 bar |
| **Output coolant system capacity 120 l** | 64 l/min<br>optical 100 l/min<br>incl. bed flushing |
| **Workpiece dimensions** | Customer dependent<br>Diameter up to Ø 80 mm<br>Flat material 60 x 60 mm |
| **Workpiece infeed** | Servo-driven<br>or manually |
| **Min. length workpieces** | 20 mm |
| **Measuring distance** | 1,000–8,500 mm<br>(customer dependent) |
| **Interior lighting** | 1 x 7 W |
| **Size of system (Height x Width x Depth)** | 2,815 x 850 x 1,500 mm |
| **Weight machine** | 980 kg |
| **Weight infeed conveyer** | 380 kg |
| **Weight discharge conveyer** | 250 kg |
| **Weight control cabinet** | 280 kg |
| **Pneumatic supply data** | R ¼“ – min. 5 bar |
| **Electrical connections 230 / 380–400 V, 50 / 60 Hz** | 63 A |

*optional

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# Fully automatic sectional cutting system – series RSO-400N

QUALITY MADE IN GERMANY
Special machines for your production

The fully automatic cutting system of the **RSO-400N** series is designed for fully automatic sectioning of guiding rails, ball screw shafts, spindles, tubes and various other bar stock materials with wet cutting.

***Drive power:*** ***10–15 kW***
***Cutting wheels:*** ***400 mm***

*Cutting chamber*

All the machines in this series are certified with the CE mark in accordance with EC guideline 2006/42EG.

## Characteristics:

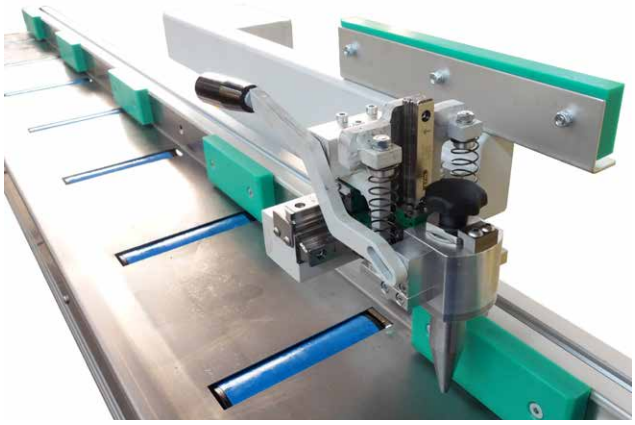
- **Powerful main drive** for high cutting performance
- Oscillation cut with **cutting widths up to 120 mm**
- **Infinitely adjustable oscillation travel up to 120 mm**
- **Continuously adjustable oscillation speed**
- Automatic cutting wheel measurement using **waveguide**
- **Pneumatic, pressure-compensating parallel device** for secure workpiece clamping
- **Automated workpiece feed** for continuous operation
- **Thread cutting function** for reliable machining
- In addition to oscillation cutting, **other cutting methods are possible**
- **Additional coolant supply via the chilled clamping unit** for optimized cooling of the cutting zone
- **Large number of cutting programs can be stored**
- **Pulsed cut with freely adjustable amplitude and frequency**

**Fully automatic sectional cutting system – series RSO-400N**

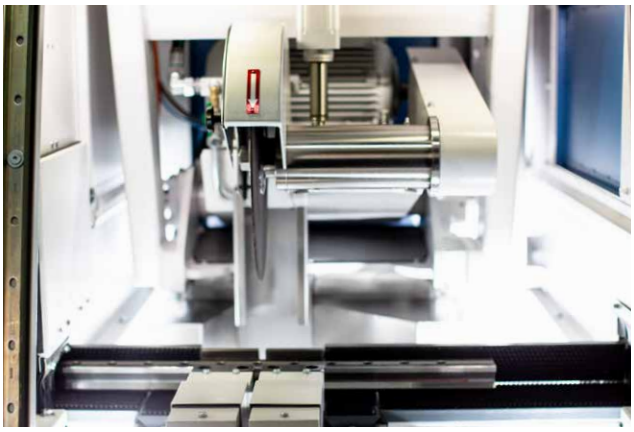
# Technical details:

**Optional:**
- Feed and discharge systems in customer-specific lengths and orientations
- Loading and buffer systems
- Inclined loader with automatic separation
- Mist filter for extracting coolant mist from the machine room (roof mounting)
- Magnetic filter or belt magnetic filter unit for coolant treatment
- Integration of the machine into EMS systems
- QR code reading system
- Camera systems
- Other monitoring and automation systems

*Belt-magnetic filter*



*Driving system*



*Clamping at the cutting unit*

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# Wet cut-off machine – series TNA-500

QUALITY MADE IN GERMANY
Special machines for your production

The stable **TNA-500 series** cut-off machines are characterised by their high cutting accuracy. All machines are supplied as a powder-coated welded construction. To be used for Corundum-, Rubber-, Diamond- or CBN-cutting wheels.

***TNA-500***

*Wet cut-off machine with fixed table,*
*max. cutting wheel Ø 500 mm*

1 *Magnetic filter (100 l/min) for filtering out magnetic dusts. Alternative: Band filter (RWS 120–400 V/50Hz) for filtering out non-ferritic dusts*

2 *Centrifugal separator for suction of the coolant mist from the machine (mounting on machine roof).*

All the machines in this series are certified with the CE mark in accordance with EC guideline 2006/42EG.

## Characteristics:

- **Infinitely variable speed control**
- **Automatic cutting wheel balancing**
- **Hydraulic workpiece clamping in manual mode** (2-hand safety control)
- **Max. dimension cutting wheel Ø 500 mm**
- **Positioning of the cutting wheel using hydraulic measuring cylinders**
- **Pendulum cut option**
- **Thread cut function**
- **On the machine side circulating cooling system** with V= 170 l / 100 l/min.
- **Swivel control panel with touchscreen control**
- **99 cutting programs can be stored**

**Optional:**
- Magnetic filter or belt magnetic filter unit
- Centrifugal separator

**Wet cut-off machine – series TNA-500**

# Technical details:

| | TNA-500 |
|---|---|
| **Drive power** | 22.0 kW<br>380/400 V – 50 Hz |
| **Workpiece cutting precison** | ± 0.2 mm |
| **Threaded spindles and shafts (max.)** | Ø 120 mm |
| **Guide rails and flat material (max.)** | 100 x 100 mm |
| **Cutting wheel diameter** | max. 500 mm<br>v = 20–60 m/s |
| **Clamping range (max.) adjustable clamping pressure** | 140 mm |
| **Machine dimension with operating display (Width x Height x Depth)** | 1,750 x 2,885 x 1,725 mm |
| **Weight** | 1,600 kg |

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# Wet and dry cut-off machine – series RS-350

QUALITY MADE IN GERMANY
Special machines for your production

The stable **RS-350 series** cut-off machines are characterised by their high cutting accuracy. All machines are constructed in powder-coated welded design. Suitable for Corundum-, Rubber-, Diamond- or CBN-cutting wheels.

***RS-350N***

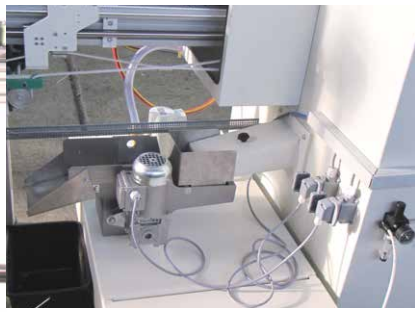
*Hand lever*
*wet cut-off machine*

***RS-350T***

*Hand lever*
*dry cut-off machine*

***RS-350N Servo***

*Servo wet cut-off machine*



*Magnetic filter*

All the machines in this series are certified with the CE mark in accordance with EC guideline 2006/42EG.

## Characteristics:

- **Infinitely variable speed control**
- **Max. cutting wheel Ø 350 mm**
- **Pneumatic workpiece clamping** (2-hand safety control) in manual mode
- **Positioning of cutting wheel using hand lever or servo axis**
- **Chop cutting function**
- **Circulating cooling system on the machine side** V=170 l / 100 l/min.

**Optional for RS-350N:**
- Magnetic filter (100 l/min) for filtering out magnetic dusts
- Band filter (RWS 120–400 V/50 Hz) for filtering out non-ferritic dusts
- Centrifugal separator for suction of the coolant mist from the machine (mounting on machine roof)

**Wet and dry cut-off machine – series RS-350**

# Technical details:

| | RS-350N | RS-350T | RS-350N Servo |
|---|---|---|---|
| **Drive power** | 7.5 kW<br>380/400 V – 50 Hz | 7.5 kW<br>380/400 V – 50 Hz | 7.5 kW<br>380/400 V – 50 Hz |
| **Workpiece cutting precision** | ± 0,2 mm | ± 0,2 mm | ± 0,2 mm |
| **Threaded spindles and shafts** | max. Ø 63 mm | max. Ø 63 mm | max. Ø 63 mm |
| **Guide rails and flat material (max.)** | 60 x 60 mm | 25 x 25 mm | 60 x 60 mm |
| **Cutting wheel diameter** | max. 350 mm<br>v = 45 m/s | max. 350 mm<br>v = 45 m/s | max. 350 mm<br>v = 45 m/s |
| **Z-axis-cutting wheel** | Hand lever | Hand lever | Servo axis |
| **Machine control** | Siemens PLC | Siemens PLC | Siemens PLC<br>and touch display |
| **Cut-off mode** | Manual chop cut | Manual chop cut,<br>optional servo | Automatic chop and<br>pulse cut |
| **Circulation cooling system** | At the side of the machine<br>V = 120 l / 40 l/min | separate suction<br>necessary | At the side of the machine<br>V = 120 l / 40 l/min |
| **Max. clamping range, adjustable clamping pressure** | 80 mm | 80 mm | 80 mm |
| **Machine dimensions (Width x Height x Depth)** | 1,050 x 1,275 x 1,830 mm | 1,050 x 1,010 x 1,830 mm | 1,050 x 1,275 x 1,830 mm |
| **Wight** | 650 kg | 680 kg | 700 kg |

*optional

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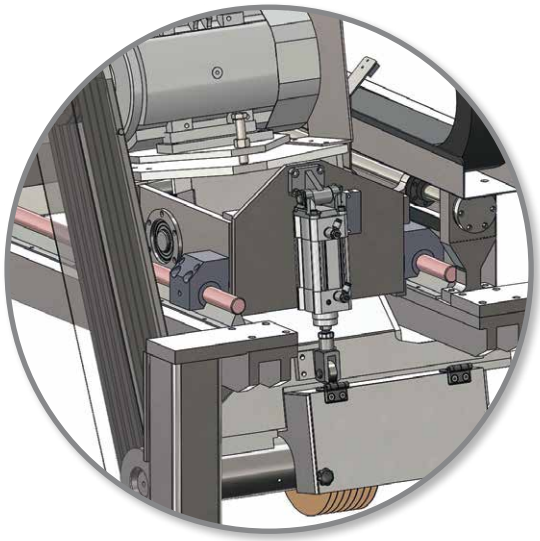
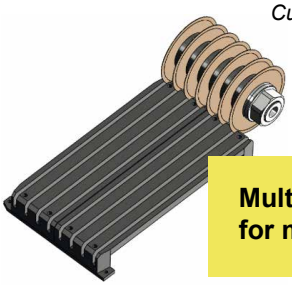
# Compact gantry wet cut-off machine – series FTN-200S

QUALITY MADE IN GERMANY
Special machines for your production

The **FTN-200S** gantry wet cut-off machine has been designed to cut panels and flat components made of carbon fibre and similar materials. It is suitable for the use of CBN diamond cutting discs.



*Cutting device*



**Multiple disc fixings allow for multiple cuts.**

The machine is certified with the CE mark in accordance with EC Directive 2006/42/EC.

## Characteristics:

- **Intuitive and user-friendly controls**
- **Stepless control of drive and axis during operation** for flexible, precise, and efficient processes
- **Optimal cooling/rinsing performance** thanks to large water distribution
- **Easy access** thanks to large sliding door
- **Better visibility of the work area** thanks to side windows
- **Coolant distribution system** for precise and material-saving work

**Compact gantry wet cut-off machine – series FTN-200S**

# Technical details:

| | |
|---|---|
| **Workpiece sizes** | 500 x 400 x 30 mm |
| **Cutting disc sizes** | 200–300 mm |
| **Stepless speed control** | 20–53 (30–63) m/sec |
| **Travel distances** | X-axis: 700 mm |
| **Drive power** | 10 kW |
| **Traversing axis** | with servomotor and driven ball screw |
| **Integrated clamping table** | for complex cutting tasks |
| **Large coolant distribution system** | for precise and material-saving work |
| **Central lubrication** | easy to maintain and durable |

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