

QUALITY

IN GERMANY

Special machines for your production

Manual wet cutting system – series MN-350 M

The machines of the **series MN-350 M** are built with a big inside space.



MN-350 M

Hand lever machine with longitudinal shift (x-axis).

MN-350 M2

Hand lever machine, with manual lowering of the cutting wheel by hand lever and by hand wheel of y-axis and x-axis. Chop- and longitudinal cutting possible.



Big inside space with long axes movement. Alu-table for good corrosion resistance.

All the machines in this series are certified with the CE mark in accordance with EC guideline 2006/42EG.

Characteristics:

- Sturdy, welded machine design
- Machine completely powder coated
- Main drive 7.5 kW
- Max. dimension cutting wheel Ø 350 mm
- Table with longitudinal
 X-axis movement
- Chop- and longitudinal cutting possible
- Side openings for long material
- **Optional:**
- Laser indicating of cutting line
- Collection basket
- for small parts
- Band or magnetic filter
- Side movement by
- hand wheel
- Centrifugal separator
- Different clamping devices
- Cutting wheels



Manual wet cutting system - series MN-350 M

Technical details:

		MN-350 M	MN-350 M2
Main drive 400 V, 50 Hz, 3 Phases current		7.5 kW	7.5 kW
Max. cutting wheel size		350 x 3.0 x 32 mm	350 x 3.0 x 32 mm
Circumferential fixed speed		45 m/s	45 m/s
Circumferential variable speed*		15 – 70 m/s	15 – 70 m/s
Tool table	Width x Depth 5 T-slots	400 x 400 mm 14 mm DIN 650	400 x 400 mm 14 mm DIN 650
Z-axis-cutting wheel shift by hand lever		255 mm	255 mm
X-axis-longitudinal table of machine shift by hand wheel		Fixed table	400 mm
Y-axis-cross table of machine shift by hand wheel		Fixed table	100 mm
Coolant pump		64 l/min	64 l/min
Water box		approx. 115 I	approx. 115 I
Interior lighting 24 VDC		24 V – LED 9 W	24 V – LED 7 W
Machine dimension with operating display (Width x Height x Depth)		820 x 1,810 x 1,560 mm	820 x 1,810 x 1,560 mm
Weight		650 kg	680 kg
Electrical connections		9.5 kW / 32 A	9.5 kW / 32 A

*optional

Everything from a single source:

Thanks to our integration into the **Pütz Group** and the resulting **synergy effects** we are able to offer you not just production and specialist cutting-off machines but also the appropriate testing technology to test surfaces as well as for dimensional accuracy.

Sampas + Silvercut GmbH Bahnhofstraße 8/1 74821 Mosbach GERMANY

info@silvercut.de Phone: +49 6261 9726-0 Fax: +49 6261 9726-10 www.silvercut.de

